

Date: Tuesday, 09/06/2009 11:17:00 AM
 User: Julie Dawson

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : D3826-041
Job Number : 48435	
Estimate Number : 10804	
P.O. Number :	Part Number : REWORK15
This Issue : 09/06/2009 S.O. No. :	Drawing Number : NCR09-072
Prsht Rev. : NC	Project Number :
First Issue : // Type : LARGE FAB ASSY	Drawing Revision :
Previous Run : 00015	Material :
Written By : <i>[Signature]</i> 05-06-09	Due Date : 16/06/2009 Qty: 6 Um: Each
Checked & Approved By : <i>[Signature]</i> 09-06-09	
Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1
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Comment: LARGE FABRICATION RESOURCE 1

Re-work the D3826-041's in accordance with the drawing, by drilling out the D3907-1 bushings, and grinding the welds flush.
 Debur hole, and pick D3907-1 bushings to re-weld into the locations
 Weld as per drawing.

[Signature] 09-06-11 (6)

2.0	D39071	Bushing
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Comment: Qty.: 4 X 0000 Each(s)/Unit Total : 8.0000 Each(s)

Bushing

Qty: 24

B 47913 → 18

B 48438 → 6*

[Signature] 09-06-11

3.0	QC9	VISUAL WELDING INSPECTION
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Comment: VISUAL WELDING INSPECTION

[Signature] 09-06-11 (6)

4.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

5.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1
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Comment: LARGE FABRICATION RESOURCE 1

Identify and stock with the original Batch #

Location: _____

[Signature] 09-06-11

▼ Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 09/06/2009 11:17:01 AM
User: Julie Dawson

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D3826-041

Job Number: 48435

Part Number: REWORK15

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/06/22 [Signature]

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf
09-06-22

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

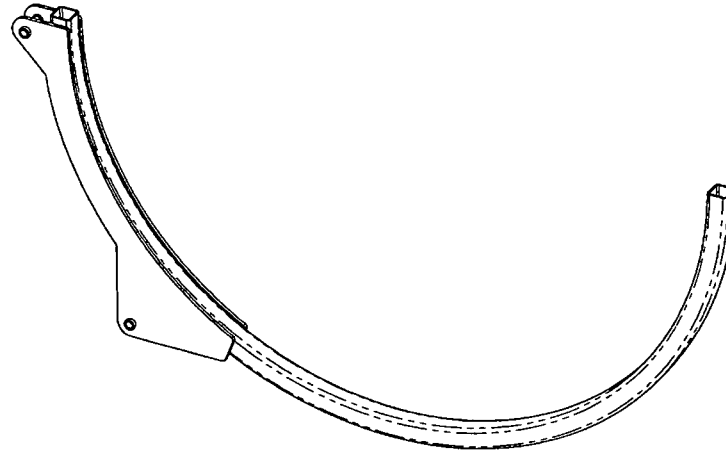
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

ITEM	QTY. -041	P/N	DESCRIPTION
1	X	D3826-041	RIB/GUSSET ASSY
11	1	D2235-1	RIB
12	1	D3929-041	GUSSET ASSEMBLY
13	1	D3829-042	GUSSET ASSEMBLY



D3826-041 RIB/GUSSET ASSY

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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 45435

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 3.32 lbs

RELEASED
8/12/12 M/L

B	D3929-041/042 WERE D2325 (ZN D3-1 & ZN D6-2); UPDATED WEIGHT (ZN A8-1). REASON: SEE NCR#09-042.	MB	09.04.16
A	NEW ISSUE	MB	08.09.23
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	09.04.16		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. REV. B
D3826
TITLE SCALE
RIB/GUSSET ASSY NTS

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△ D3929-042
GUSSET ASSEMBLY

△ D3929-041
GUSSET ASSEMBLY

TYP

0.250

D2235-1
RIB

D3826-041 RIB/GUSSET ASSY

RELEASED
9/10/16

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NO 48435

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CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3826	SHEET 2 OF 2
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